

1 2 3 4 5 6 7 8 9 10 11 12

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A2

HINGE E22635, FIXING SCREWS ARE TO BE M6 X 25mm LG CSK SCREWS, TO EMS H30051 FIG.2 THESE ARE TO BE ARRANGED BACK TO BACK WITHIN THE HINGE AND SECURED USING NYLDC NUTS AND A FLAT WASHERS.

RATING PLATE LABEL TO BE ADHERED IN THIS POSITION

WARNING LABEL MUST BE ADHERED INSIDE AND OUTSIDE ENCLOSURE.

BLANKING PLATE E14648 TO BE SECURED TO THE INSIDE OF THE ENCLOSURE USING 4 OFF 3.2MM DIA RIVETS

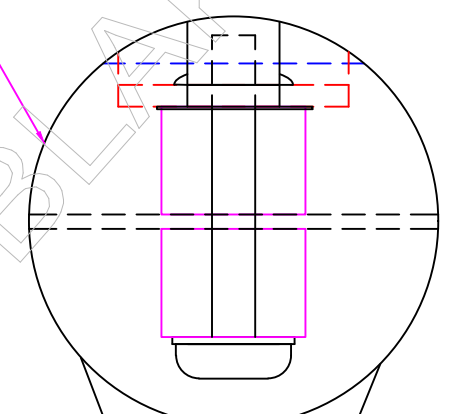
CCB FIXING HOLES ARE TO BE POPULATED WITH M6 NUSERTS, THE NUSERTS SHOULD BE GREASED.FOLLOWING FIXINGS, SUPPLIED:- M6 X 20mm HEX HD SCREWS TO EMS H30051 FIG.2.

LOCKING BRACKET E22638 TO BE SECURED USING AN S/S M6 X 25mm LG CSK SCREW FROM UNDERNEATH TO EMS H30051 FIG.2 WITH SPRING WASHER REPLACED WITH FLAT WASHER. A FLAT WASHER IS TO BE PLACED BETWEEN THE LOCKING BRACKET AND THE LID TO ALLOW MOVEMENT & A NYLDC NUT SHOULD BE USED. THE WHOLE ASSEMBLY IS TO BE GREASED.

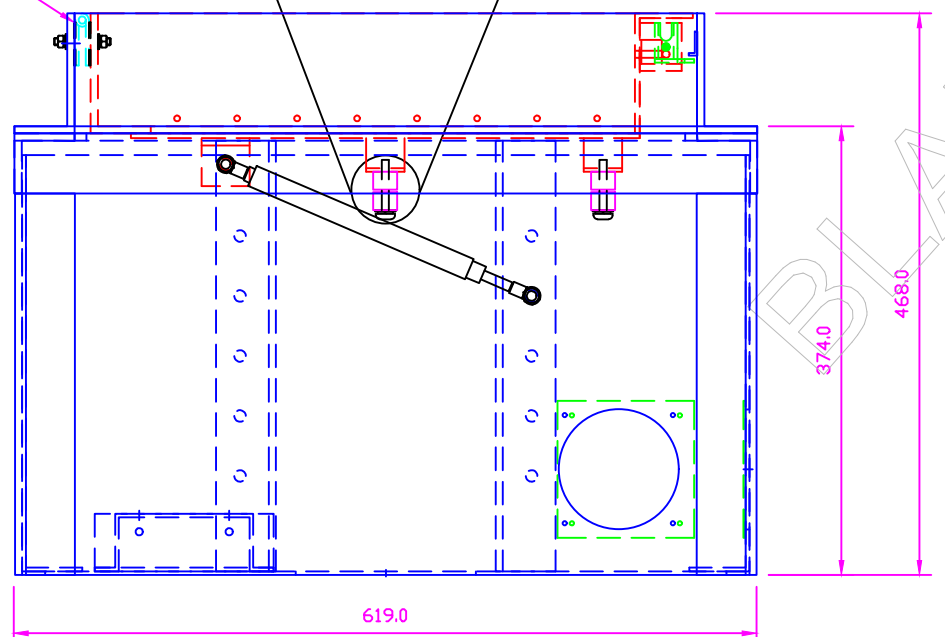
NOTES:-

- PLEASE ENSURE ALL SHARP CORNERS ARE REMOVED FROM THE GALVANIZING PROCESS, IF ANY BARE METAL IS EXPOSED IT SHOULD BE PAINTED WITH GALVAFROID.
- PLEASE ENSURE THAT THE LID IS FITTED SQUARE AND OPENS AND CLOSES SMOOTHLY. IF ANY GALVANIZING IS TO BE REMOVED FROM THE OPERATING RADIUS OF THE LID PLEASE DO THIS BEFORE BUILDING THE UNITS UP COMPLETELY.
- ALL FIXINGS AND FIXTURES TO BE STAINLESS STEEL WHERE POSSIBLE. ALUMINIUM RIVETS TO BE USED.
- AV MOUNTS CONSIST OF 2 BUSHES, A WASHER AND A BOLT. THEY ARE TO BE CONFIGURED WITH ONE BUSH BELOW THE MOUNTING PLATE AND ONE BUSH ABOVE THEN THE BOLT (WITH WASHER) WILL GO THROUGH BOTH BUSHES AND BOLT TO THE PLATE. PICTURES OF THE MOUNTS ARE ON THE SYSTEM STORED IN - "Ware Production Info\GMDA STANDARD AV MOUNTS"

ANTI VIBRATION MOUNTS ARE TO BE FITTED TO THE LID. THESE ARE TO BE CONFIGURED AS SHOWN, AN M6 X 50 PAN POZI HD SCREW TO EMS H30051 FIG.1 USING A LARGE OD WASHER WITH 2 RUBBER BUSHES PER FIXING POINT.



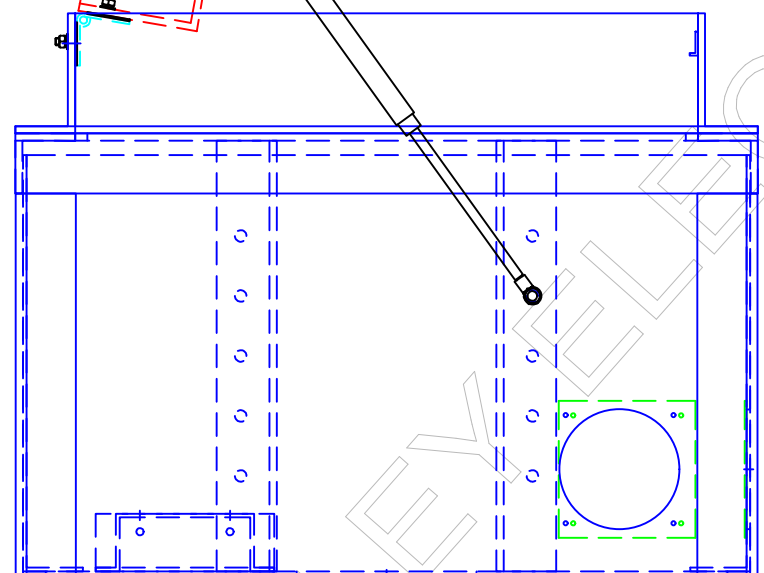
VYBAK HINGE SPACER E22636 TO BE POSITIONED BETWEEN THE LID AND THE HINGE.



VIEW WITH LID CLOSED

GMDA LIFTING KEY S120303

GAS SPRING SECURED USING M8 NYLDC NUTS AND FLAT WASHER TO EMS H30051 FIG.2



VIEW WITH LID OPEN

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REV:	A	B	C	D	E										
EDR:	6064	6443	6576	8453	8471										
UNLESS OTHERWISE STATED:- ALL DIMENSIONS IN MM. TOLERANCES TO H30052 FIXING STANDARD TO H30051 WIRING STANDARD TO H20051 WELDING STANDARD TO QAI 61.												MATERIAL		SIZE	
DO NOT SCALE THIS DRAWING. IF IN DOUBT, ASK												MILD STEEL			
TITLE												REF.		COPY ISSUED	
ENCLOSURE DETAILS												30.03.23		30 Mar 2023	
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GIFA/HL/SD/2W												DRN. JET		DRAWING No. B23663	
												CHKD.		REVISION E	
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